

<b>Product Name :</b> Astra Scientific TIG Welding Machine	<b>Product Code :</b> CNCWORK0037
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<b>Description :</b>
Astra Scientific TIG Welding Machine
<b>Technical Specification :</b>
Step less control of Welding current.
Adjustment of minimum welding current is as low as 10A (MMA) and 10 (TIG)
2/4 track function in TIG
Built in high frequency
Inbuilt protection for Under Voltage , Over voltage and Single phasing.
Light weight, compact welding machine.
Low energy consumption saves upto 40% power bill.
Rated Input Supply Voltage    220 V AC    415 V AC    415 V AC    415 V AC
Phases    1    3    3    3
Frequency    50    50    50    50

Max Rated Input Power in KVA	10	10	19	25
Open Circuit Voltage	55 V	65 V	65 V	65 V
Rated duty cycle	35.00%	60.00%	60.00%	60.00%
Insulation Class	IP 21	IP 21	IP 21	IP 21
Cooling	Forced Air	Forced Air	Forced Air	Forced Air
Welding Current Range	10 – 200 A	10 – 250 A	5 – 400 A	5 – 500 A
Dimension in mm	395X153X301	505X203X375	494X327X360	650X310X640
Weight in Kgs	9	19	28	42



## Astra Scientific

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