

Product Name :
Injection moulding machine

Product Code :
ASA221



Description :

Injection moulding machine
Size: L= 2718 mm, W= 1903 mm, H= 2744mm;
- Weight: 4,717 Kg; Screw: 30:1 (35 mm);
- Shot Capacity: 90 g for HDPE and 75g for PVC;
- Pre-form Clamp: 34.6 tons; Blow mold clamp: 6.0 tons;
Shut height 2032 mm; Press stroke 101.6 mm;
- Maximum die: L= 508 mm, W=393.7 mm;
- Max. Swing 432 mm; Power 37 KW.
PLASTIC INJECTION MOLDING MACHINE Unit FTN280 Series
INJECTION UNIT A
Screw Diameter mm 55
Screw L/D Ratio L/D 24
Shot Size (Theoretical) cm³ 638
Injection Weight (PS) g 580
Injection Rate g/s 215
Plasticizing Capacity g/s 31.8
Injection Pressure MPa 214
Screw Speed rpm 0-185
CLAMPING UNIT
Clamp Tonnage KN 2800



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